

Work Order ID 48599

Page 1

Friday, June 26, 2009 11:50:54 AM

Item ID: D206-781-041

Accept



Setup Start



Revision ID: A

Stop



Item Name: Wall Protector (Baggage Compartment)

Start Date: 7/15/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 8/3/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start

Approvals: Process Plan: mw Date: 15/7/09 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-041
CHG 001

0.00

8/26/14

HJ for BG 09/10/13

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/10/14 KD SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/26/14

(x2)

Work Order ID 48599

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Friday, June 26, 2009 11:50:54 AM

Item ID: D206-781-041
Revision ID: A
Item Name: Wall Protector (Baggage Compartment)

Accept



Setup Start



Stop



Start Date: 7/15/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 8/3/2009 Req'd Qty: 4.00



Customer:

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Run Start



Stop



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-781-041

Location: _____

PPP rev: 0 N/A09/01/14 (4)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/14 MFMF
09-10-14

Picklist Print

Page 1

Friday, June 26, 2009 11:50:54 AM

Work Order ID: 48599

Parent Item: D206-781-041RevA

Parent Item Name: Wall Protector (Baggage Compartment)

Comments:

Start Date: 7/15/2009

Required Date: 8/3/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S ₄ ✓ D3879-1RevA Cargo Wall Protector		Manufactured	No			110	Each	0.0000	4.0000	52291		u
S ₄ ✓ D3800-1-100RevB Hook and Loop Strip (1" Soft)	x2 @ 30.00	Manufactured	No			110	f	0.0000	20.0000	52694		u
S ₄ ✓ D3800-3-100RevB Hook and Loop Strip (1" Hard)	2 x 30.00	Manufactured	No			110	f	0.0000	20.0000	352695		u
S ₄ ✓ D3930-1RevA Clip	x2	Manufactured	No			110	Each	0.0000	8.0000	50286		sp
S ₄ ✓ MS35207-262 Screw	x4	Purchased	No			110	Each	0.0000	16.0000	M109840		SD
S ₄ ✓ AN960C10L washer	x6	Purchased	No			110	Each	0.0000	24.0000	M112116		SD
S ₄ ✓ MS21042L3 Nut	x6	Purchased	No			110	Each	0.0000	24.0000	M111668		SD
S ₄ ✓ MS24694-S50 Screw	x20	Purchased	No			110	Each	0.0000	40.0000	M112195 9/10/9 (40)		SD

Date: Monday, 15/06/2009 4:20:59 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BAGGAGE COMPARTMENT PROTECTOR KIT
Job Number :	48599		
Estimate Number :	14040		
P.O. Number :		Part Number :	D206781041
This Issue :	15/06/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	IIN-D407-781
First Issue :	//	Project Number :	
Previous Run :		Drawing Revision :	C
Written By :		Material :	
Checked & Approved By :	<u>JUD 09-06-15</u>	Due Date :	22/06/2009
Comment :	Est Rev:A 09-06-10 rev.c per IIN DD verified by:EC		

Qty: 4 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 ✓ DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D206-781-041, CHG001

2.0 ✓ PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 ✓ D38791 Cargo Wall Protector



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Cargo Wall Protector

4.0 ✓ D38001100 Hook and Loop Strip (1" Soft)



Comment: Qty.: 5.0000 f(s)/Unit Total : 20.0000 f(s)

Hook and Loop Strip (1" Soft)

1- Cut 2 to 30.00" as per dwg

Batch: _____

5.0 ✓ D38003100 Hook and Loop Strip (1" Hard)



Comment: Qty.: 5.0000 f(s)/Unit Total : 20.0000 f(s)

Hook and Loop Strip (1" Hard)

1- Cut 2 to 30.00" as per dwg

Batch: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 15/06/2009 4:21:00 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAGGAGE COMPARTMENT PROTECTOR KIT

Job Number: 48599

Part Number: D206781041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

✓ D39301

Clip



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Clip

Batch: _____

7.0

✓ MS35207262

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Screw

Batch: _____

8.0

✓ AN960C10L

washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

washer

Batch: _____

9.0

✓ MS21042L3

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Nut

Batch: _____

10.0

✓ MS24694S50

Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total : 40.0000 Each(s)

Screw

Batch: _____

11.0

✓ QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

12.0

✓ PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-781-041

Location: _____

PPP Rev: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 15/06/2009 4:21:00 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAGGAGE COMPARTMENT PROTECTOR KIT

Job Number: 48599

Part Number: D206781041

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

✓ QC21

FINAL INSPECTION/W/O RELEASE



✓ Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

5.1 BELL 206 A/B

D206-781-011 FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
4	D3800-1-100-300	LOOP STRIP
4	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

D206-781-021 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty -021	Part Number	Description
X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3875-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSEMBLY
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
4	AN525-10R6	SCREW

D206-781-031/-041 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -031	Qty -041	Part Number	Description
X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
	X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		D3879-1	BAGGAGE PROTECTOR, WALL
1		D3031-3	LOOP
	2	D3800-1-100-300	LOOP STRIP
	2	D3800-3-100-300	HOOK STRIP
1		D3918-1	PLACARD
	2	D3930-1	CLIP
	4	MS35207-262	SCREW
	6	AN960C10L	WASHER
	6	MS21042L3	NUT
2		80-004-2-8	INSERT
14	10	MS24694S50	SCREW

48599

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries